

# SPECIFICATION FOR APPROVAL

**Customer :**

**Description : ELECTRO MAGNETIC BUZZER**

**Soberton Part No. : WST-1606S-2**

**Date : 2014-09-03**

**Customer Model No. :**

<b>Date of Approval</b>	
<b>Authorization Signature</b>	

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<b>Approved</b>	<b>Checked</b>	<b>Design</b>
<b>Jasmine</b> 2014/09/03	<b>Frank</b> 2014/09/03	<b>Jim</b> 2014/09/03

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#### A:SCOPE

This specification applies magnetic buzzer, WST-1606S-2

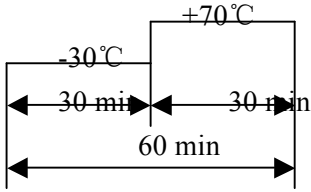
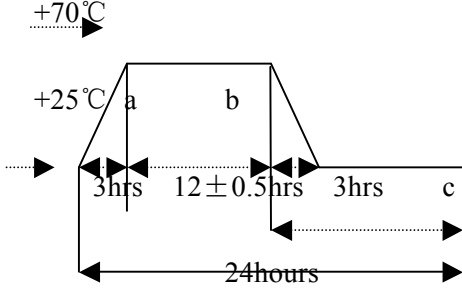
#### B:SPECIFICATION

Test condition:TEMP=+25±2 °C Related humidity=65±5% Air pressure:860-1060mbar

NO.	Item	Unit	Specification	Condition
1	Rated Voltage	Vo-p	6.0	
2	Operating Voltage	Vo-p	4-7	
3	Mean Current	mA	Max.50	Applying rated voltage direct current
4	Coil Resistance	Ω	/	
5	Sound Output	dBA	85/10cm	Distance at 10cm(A-weight free air), Applying rated voltage direct current
6	Rated Frequency	Hz	1900-2400	
7	Operating Temp	°C	-20-+60	
8	Storage Temp	°C	-30-+70	
9	Dimension	mm	φ 16.0×H14.0	See attached drawing.
10	Weight	gram	4.8	
11	Material		PPO(Black)	
12	Terminal		Pin type	See attached drawing
13	Storage life	month	6	6 months preservation at room temp(25±3°C),Humidity40%
14	Environmental Protection Regulation		RoHS	

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C:ENVIRONMENT TEST

No.	Item	Test condition	Evaluation standard
1	High temp. test	After being placed in a chamber at +70°C for 96 hours.	After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at +25°C, The SPL shall be in ±10dBA compared with initial one.
2	Low temp. test	After being placed in a chamber at -30°C for 96 hours	
3	Thermal shock	<p>The part shall be subjected to 10 cycles. One cycle shall consist of;</p> 	
4	Temp./Humidity Cycle	<p>The part shall be subjected to 10 cycle shall be 24 hours and consist of;</p>  <p>a,b:90~98%RH c:80~98%RH</p>	

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E:MECHANICAL CHARACTERISTICS

No	Item	Test condition	Evaluation standard
1	Solder ability	Lead terminal are immersed in rosin for 5seconds and then immersed in Solder bath of +250±5℃ for 3±0.5 second	90% min.lead terminals shall be wet with solder
2	Soldering Heat Resistance	Lead terminal are immersed in soldering bath of +250±5℃ for 2±0.5 Second.	No interference in operation
3	Terminal Mechanical Strength	Apply the terminal with 1KG strength for 1 minute	No damage and cutting off
4	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm(9.3G).The vibration test shall consist of 2 hours per axis in each three axes(X,Y,Z),Total 6 hours.	After the test the part shall meet specifications without any damage in appearance and performance except SPL.SPL should be in ±10dBA compared with initial one.
5	Drop test	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z),(a total of 9 times).	

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D:RELIABILITY TEST

No.	Item	Test condition	Evaluation standard
1	Operating life test	1. Ordinary temperature The part shall be subjected to 96 hours at room temperature ( $+25 \pm 10^{\circ}\text{C}$ ) 2. High temperature The part shall be subjected to 72 hours at $+60^{\circ}\text{C}$ with 6.0V applied. 3. Low temperature The part shall be subjected to 72 hours at $-20^{\circ}\text{C}$ with 6.0V applied. 4. High and Low Voltage Applying 4 voltage and 7 voltage, available time 24 hours each.	After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at $+25^{\circ}\text{C}$ , The SPL should be in $\pm 10\text{dBA}$ compared with initial one.

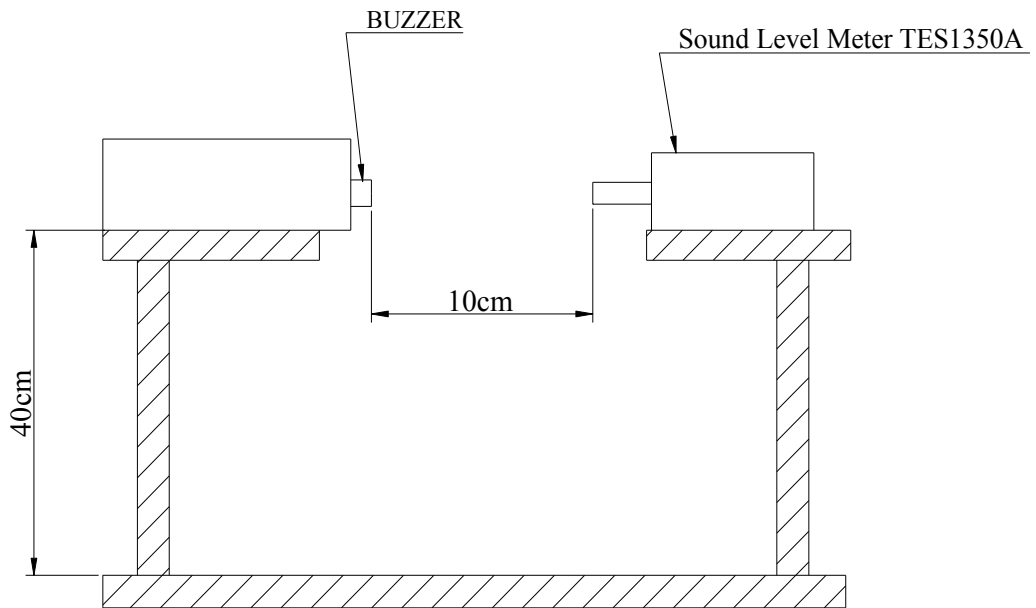
TEST CONDITION.

Standard Test Condition : a)Temperature:  $+5 \sim +35^{\circ}\text{C}$  b)Humidity:45~85% c)Pressure: 860~1060mbar

Judgement Test Condition :a)Temperature: $+25 \pm 2^{\circ}\text{C}$  b)Humidity:60~70% c)Pressure: 860~1060mbar

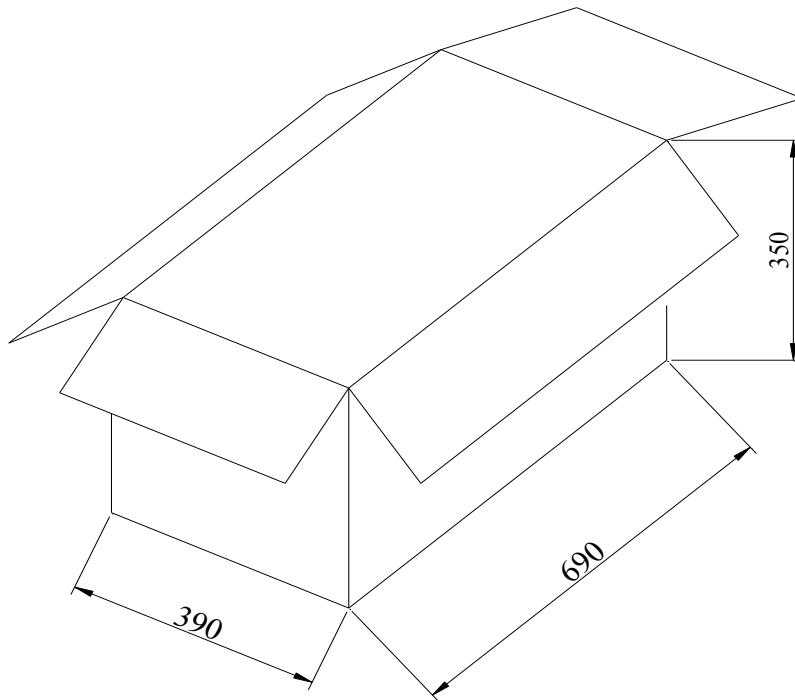
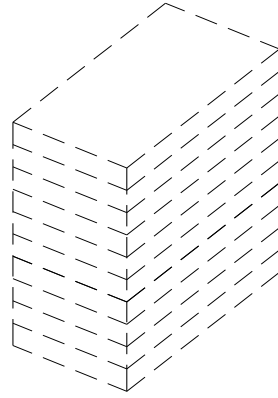
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F: INSPECTION FIXTURE 测试架



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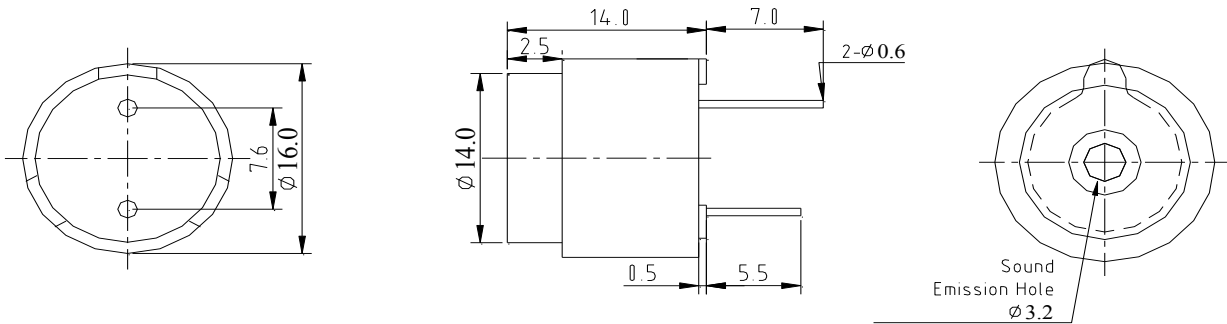
H:包装规格:



包装箱	长×宽×高(mm)	包装数量(只)
吸塑盒	320×170×28	50
小纸箱	340×190×310	500
大纸箱	690×390×350	2000

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H: DIMENSIONS|外观尺寸图



Tolerance:  $\pm 0.5$  Unit:mm

I: FREQUENCY RESPONSE

